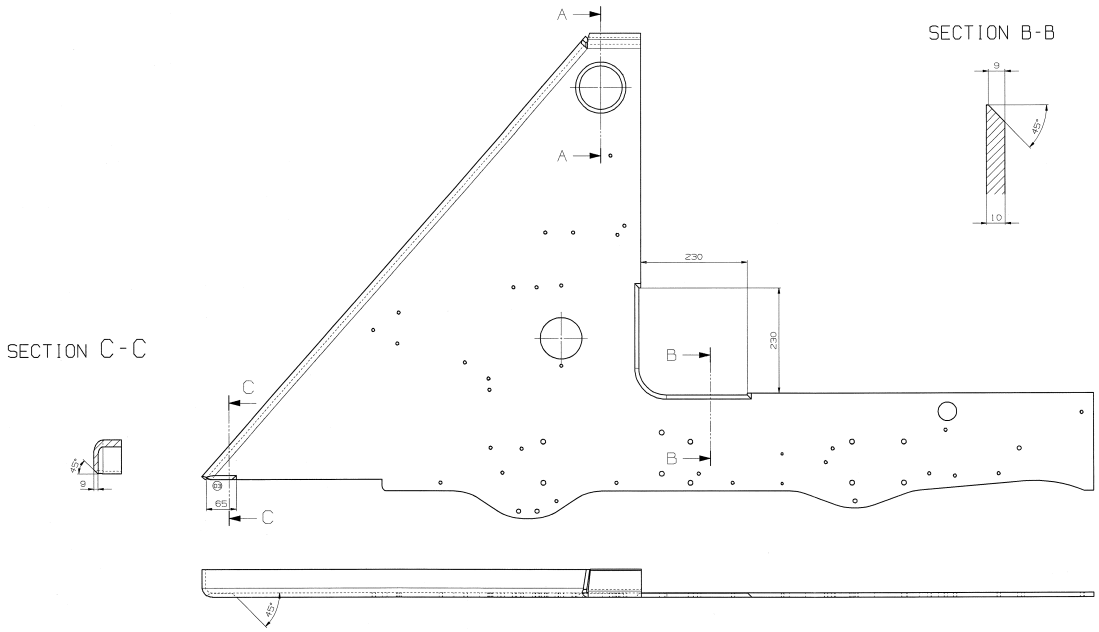

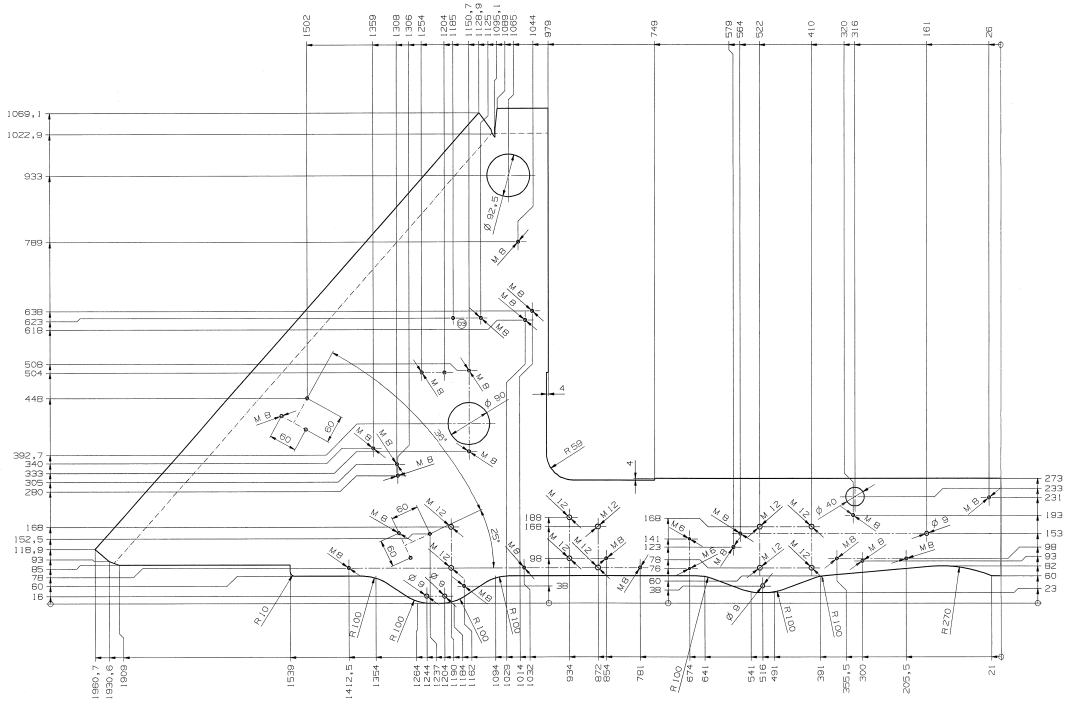

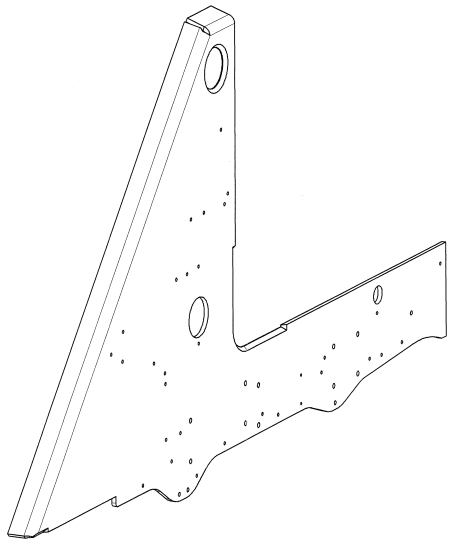

PŘEKLAD

dne: 04 -03- 2015

PROVEDL/A

12 -03- 2015 ARCHIV

4

TOLERANCE ZÁVITOVÝCH SPOJŮ

VŠEOBEC. TOLERANCE
- ŘEZ. PLYNEM
- ŘEZ. LASEREM
- OHÝBÁNÍ

Screw Threads: tolerances ISO 965 - 2 6gSH	
General tolerances for oxygen/arc cutting DIN EN ISO 9013 - B B	
General tolerances for laser cutting DIN 2310 - 1 - 4, up to 3mm / -M over 3mm	
General tolerances for nibbling / bending DIN 6935 - 2 - m	

Projection acc. ISO 128 | Surface Quality | Standard Color

Scale	Original-Size	Name	Date
1:4	A0		

Tool Tolerance acc.	DIN 9930 - 2 - A
Welding Tolerance acc.	DIN EN ISO 24063-BF
General Tolerance acc.	DIN ISO 2768 - mK
Surface Condition acc.	DIN ISA 1302
Edge Condition acc.	DIN 2768-1-K, up to 3mm / -K over 3mm
Copyright reserved to ISO 16016	

Name	Date	Stock-No.
ERKU, SLIWEZ	25.06.2015	
Material: S510		Theor. Weight (kg): 61,6
Name: Laengstraeger		
Additional Text		
Mat-Nr.	Doc-Nr. 2000132253	Version 03

APPROVED FOR Serienfrei (F4)

Welding Construction according to "Werknorm 47"
Surface Quality according to "Werknorm 48"
Theor. Weight according to "KRAIBURG-2007"
Personal according to "Werknorm 57"

GEHRADE UND NASE HINZU			
TO ADD CHAMFER AND THREAD	LANZSEMPS	17.11.2014	KOBES
Issue	Change	Name	Date

NŽ 15/00258